FUJITSU



FF***LT96 Series

96% A.F.U.E.† Input Rates from 40 to 115 kBTU [11.72 to 33.71 kW]

Manufactured for **Fujitsu General America, Inc.** Fairfield, NJ













COMMUNICATING TWO-STAGE VARIABLE SPEED MULTI-POSITION GAS FURNACES

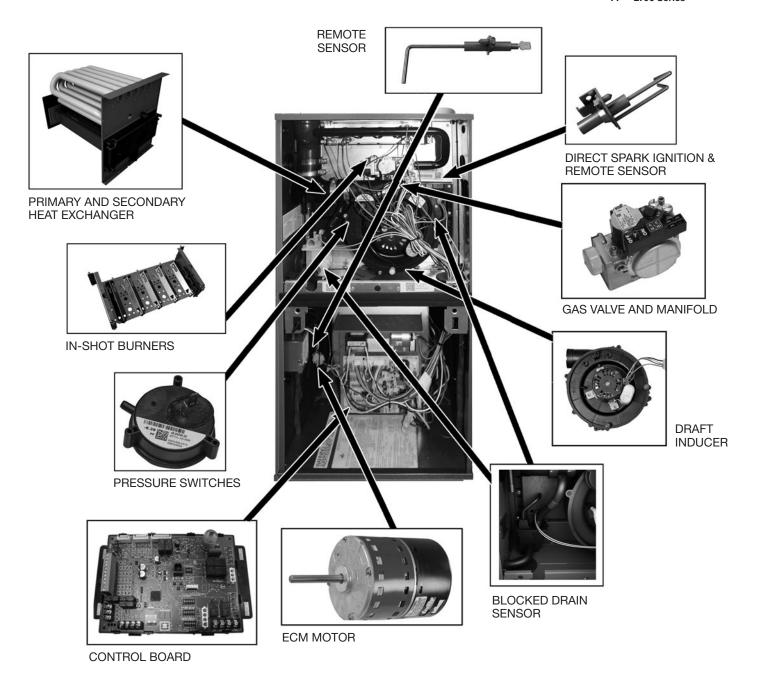
Features

- 96% residential gas furnace CSA certified
- 4 way multi-poise design
- Two stages of operation to save energy and maintain optimal comfort level.
- Variable speed blower motor technology provides ultimate humidity control, quieter sound levels, and year round energy savings.
- EcoNet® enabled HVAC product
- Diagnostics 7-Segment LED all units
- Ignition System DSI for reliability and longevity
- Water Management System with patented Blocked Drain Sensor
- Heat exchanger is removable for improved serviceability. Aluminized steel primary and stainless steel secondary construction provide maximum corrosion resistance and thermal fatigue reliability.
- Low profile "34 inch" cabinet ideal for space constrained installations.
- Blower Shelf design serviceable in all furnace orientations
- Pre marked hoses insures proper system drainage
- Vent with 2" or 3" PVC
- Replaceable Collector box
- Hemmed edges on cabinet and doors
- Quarter turn fasteners for tool less access
- Integrated control boards feature dip switches for easy system set up
- Self priming condensate trap
- Solid bottom included
- Compatible with single or two stage thermostats. For optimal performance a two stage thermostat is recommended.
- Cabinet air leakage less than 2% at 1 inch H₂O when tested in accordance with ASHRAE standard 193

†A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.

TABLE OF CONTENTS

Standard & Optional Equipment	3
Physical Data & Specifications	4
Model Number Identification	5
Dimensional Data	6
Blower Performance Data	7
Accessories	8-9
Limited Warranty	10



STANDARD EQUIPMENT

Completely assembled and wired; blocked drain sensor, 7 segment LED and marked hoses; heat exchanger; primary: aluminized steel, secondary: 29-4C stainless steel; 2 stage induced draft; pressure switches; redundant 2 stage main gas control; blower compartment door safety switch; solid state time on/off blower control; limit controls; manual shut-off valve; 100% safety lock out; cool fan off delay; field selectable heat fan off delay; one hour automatic retry; power and self-test diagnostics; flame sense current diagnostics; electronic air cleaner connections; humidifier connections; humidifier on/off delay; low speed continuous fan option; single speed option for heating and cooling applications; transformer; direct drive, variable speed electrically commutated blower motor (ECM). Solid bottom. (Please note: a thermostat is not included as standard equipment.)

OPTIONAL EQUIPMENT

Side and bottom filter racks; return air cabinet for all sizes.

NOTE: Furnace is not listed for use with fuels other than natural or L.P. (propane) gas.

All models can be converted by a qualified distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a parts distributor.

For L.P. (propane) operation, refer to Conversion Kit Index Form.

WARNING

THIS FURNACE IS NOT APPROVED
OR RECOMMENDED
FOR USE IN MOBILE HOMES

Physical Data and Specifications—Upflow Models U.S. and Canadian Models

MODEL NUMBERS	FF40173LT96M	FF60173LT96M	FF70173LT96M	FF70215LT96M	FF85215LT96M	FF100215LT96M	FF115245LT96M
HIGH FIRE INPUT BTU/HR [kW] ①	42,000 [12.31]	56,000 [16.41]	70,000 [20.50]	70,000 [20.50]	84,000 [24.61]	98,000 [28.72]	112,000 [32.82]
LOW FIRE INPUT	29,400 [8.61]	39,200 [11.49]	49,000 [14.36]	49,000 [14.36]	58,800 [17.23]	68,600 [20.11]	78,400 [23.00]
HEATING CAPACITY BTU/HR [kW]	41,000 [12.02]	55,000 [16.12]	68,000 [19.93]	68,000 [19.93]	82,000 [24.03]	95,000 [27.84]	109,000 [31.94]
HIGH ALTITUDE OUTPUT 10% DERATE [kW] ②	36,288 [10.64]	48,384 [14.18]	60,480 [17.72]	60,480 [17.72]	72,756 [21.27]	84,672 [24.81]	96,768 [28.36]
BLOWER (D x W) [mm]	11 x 7 [279 x 178]	11 x 8 [279 x 203]	11 x 8 [279 x 203]	11 x 10 [279 x 254]	11 x 10 [279 x 254]	11 x 10 [279 x 254]	11 x 11 [279 x 279]
MOTOR H.P. [W]— TYPE	1/2 [373] E.C.M.	1/2 [373] E.C.M.	1/2 [373] E.C.M.	3/4 [559] E.C.M.	3/4 [559] E.C.M.	3/4 [559] E.C.M.	3/4 [559] E.C.M.
MIN. CIRCUIT AMPACITY	8.00	7.00	9.00	12.00	12.00	12.00	12.00
MIN. OVERLOAD PROTECTION DEVICE	15.00	15.00	15.00	15.00	15.00	15.00	15.00
MAX. OVERLOAD PROTECTION DEVICE	15.00	15.00	15.00	20.00	20.00	20.00	15.00
MINIMUM EXT. STATIC PRESSURE (IN. W.C.) [kPa]	.18 [.045]	.20 [.050]	.23 [.057]	.23 [.057]	.28 [.070]	.28 [.070]	.28 [.070]
MAXIMUM EXT. STATIC PRESSURE (IN. W.C.) [kPa]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]
HEATING CFM @ MAX W.C. E.S.P. [L/s]	1250 [590]	1025 [484]	1015 [479]	1332 [629]	1470 [694]	1710 [807]	1450 [684]
FACTORY SETTING HEATING CFM [L/s]	950 [448]	1025 [484]	1015 [479]	1121 [529]	1470 [694]	1710 [807]	1450 [684]
COOLING CFM @ .5" [.124 kPa] W.C. E.S.P. [L/s]	1050 [496]	1050 [496]	1050 [496]	1750 [826]	1750 [826]	1750 [826]	1750 [826]
TEMPERATURE RISE-HIGH FIRE RANGE IN DEGREES °F [°C]	20 - 50 [11 - 28]	30 - 60 [17 - 33]	40 - 70 [22 - 39]	30 - 60 [17 - 33]	30 - 60 [17 - 33]	40 - 70 [22 - 39]	45 - 75 [25 - 42]
TEMPERATURE RISE-LOW FIRE RANGE IN DEGREES °F [°C]	15 - 45 [8 - 25]	20 - 50 [11 - 28]	30 - 60 [17 - 33]	20 - 50 [11 - 28]	20 - 50 [11 - 28]	30 - 60 [17 - 33]	35 - 63 [19 - 36]
APPROX. SHIPPING WEIGHT (LBS.) [kg]	128 [58]	128 [58]	132 [60]	139 [63]	147.5 [67]	152 [69]	165 [75]
AFUE ③	96.00%	96.00%	96.00%	96.00%	96.00%	96.00%	96.00%

NOTES: All models are 115V, 60HZ, 1 phase Gas connection size for all models is 1/2" [13 mm] N.P.T.

- ① Installation instructions for high altitude derate.
- ② Canadian installations only.
- ③ In accordance with D.O.E. test procedures.
- *S=Standard Models

NOTE: Standard model complies with California low nox requirements.

This furnace does not meet air district requirements of 14 ng/J NOx emissions limit, and thus is subject to a mitigation fee of up to \$450. This furnace is not eligible for the Clean Air Furnace Rebate Program: www.CleanAirFurnaceRebate.com.

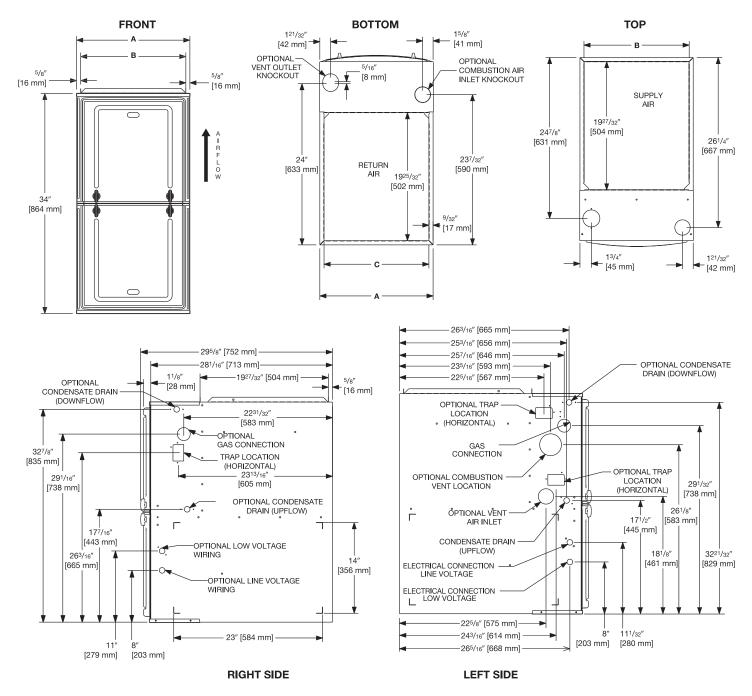
This furnace is to be installed for propane firing only in air districts requiring 14 ng/J NOx emission limits. Operating in natural gas mode is in violation of these Rules.

[] Designates Metric Conversions

Model Number Identification

<u>FF</u>	<u>60</u>	<u>17</u>	<u>3</u>	<u>L</u>	Ī	<u>96</u>	<u>M</u>
Product	Capacity	Width	Airflow	Motor	Speed	Efficiency	Orientation
Furnace	40 = 42,000 [12.31 kW] 60 = 56,000 [16.41 kW] 70 = 70,000 [20.51 kW] 85 = 84,000 [24.62 kW] 100 = 98,000 [28.72 kW] 115 = 112,000 [32.82 kW]	17 = 17.5" 21 = 21.0" 24 = 24.5"	3 = Up To 3 Tons 5 = Up To 5 Tons	L = ECM	T = Two-Stage	96 = 96%	M = Multipoise

[] Designates Metric Conversions



UNIT DIMENSIONS (CLEARANCE TO COMBUSTIBLES)

MODEL	LEFT		MINIMUM	CLEARANCE	(IN.) [mm]		SHIP FLANGE DIMENSIONS			
FF***LT96	SIDE	RIGHT SIDE	BACK	ТОР	FRONT	VENT	WGTS.	A	В	С
40	0	0	0	1 [25]	2 [51]	0	123.5 [56]	171/2 [445]	16 ¹⁷ /64 [413]	16 ¹³ /64 [412]
60	0	0	0	1 [25]	2 [51]	0	128 [58]	171/2 [445]	16 ¹⁷ /64 [413]	16 ¹³ /64 [412]
70	0	0	0	1 [25]	2 [51]	0	132 [60]	171/2 [445]	16 ¹⁷ /64 [413]	16 ¹³ /64 [412]
85	0	0	0	1 [25]	2 [51]	0	147.5 [67]	21 [533]	19 ⁴⁹ /64 [502]	19 ⁴⁵ /64 [500]
100	0	0	0	1 [25]	2 [51]	0	152 [69]	21 [533]	19 ⁴⁹ /64 [502]	19 ⁴⁵ /64 [500]
115	0	0	0	1 [25]	2 [51]	0	165 [75]	241/2 [662]	23 ¹⁷ /64 [591]	2313/64 [589]

^{*}A service clearance of at least 24" is recommended in front of all furnaces

[] Designates Metric Conversions

Supply and return depicted as upflow configuration.

Flange configuration will vary depending on installation orientation.

	MODEL NU	JMBER		FF60173LT96M	FF70173LT96M	FF70215LT96M	FF85215LT96M	FF100215LT96M	FF115245LT96M
		SW 15 = 0FF	SW 16 = 0FF	1025 [484]	1015 [479]	1121 [529]	1470 [694]	1710 [807]	1450 [684]
	HIGH HEATING	SW 15 = 0N	SW 16 = 0FF	880 [415]	950 [448]	973 [459]	1235 [583]	1490 [703]	1300 [614]
	CFM [L/s]	SW 15 = 0FF	SW 16 = 0N	1250 [590]	1190 [562]	1332 [629]	1850 [873]	1965 [927]	1700 [802]
TARGET GAS		SW 15 = ON	SW 16 = 0N	780 [368]	900 [425]	813 [384]	1120 [529]	1400 [661]	1225 [578]
HEATING AIRFLOW		SW 13 = 0FF	SW 14 = 0FF	925 [437]	900 [425]	1093 [516]	1300 [614]	1500 [708]	1250 [590]
	LOW HEATING	SW 13 = 0N	SW 14 = 0FF	750 [354]	770 [363]	910 [429]	1065 [503]	1335 [630]	1060 [500]
	CFM [L/s]	SW 13 = 0FF	SW 14 = ON	1210 [571]	1050 [496]	1366 [645]	1775 [838]	1800 [850]	1400 [661]
		SW 13 = 0N	SW 14 = ON	660 [311]	700 [330]	813 [384]	925 [437]	1210 [571]	960 [453]
		SW 4 = 0FF	SW 5 = OFF	1050 [496]	1050 [496]	1750 [826]	1750 [826]	1750 [826]	1750 [826]
	HIGH COOLING	SW 4 = 0N	SW 5 = OFF	875 [413]	875 [413]	1500 [708]	1400 [661]	1400 [661]	1400 [661]
	CFM [L/s]	SW 4 = 0FF	SW 5 = ON	700 [330]	700 [330]	1300 [614]	1225 [578]	1225 [578]	1225 [578]
TARGET COOLING/		SW 4 = ON	SW 5 = ON	525 [248]	525 [248]	1125 [531]	1050 [496]	1050 [496]	1050 [496]
HEAT-PUMP AIRFLOW		SW 4 = 0FF	SW 5 = OFF	788 [371]	788 [371]	1313 [618]	1313 [618]	1313 [618]	1313 [618]
LOW		SW 4 = 0N	SW 5 = OFF	656 [309]	656 [309]	1125 [530]	1050 [495]	1050 [495]	1050 [495]
	COOLING CFM [L/s]	SW 4 = 0FF	SW 5 = ON	525 [247]	525 [247]	975 [459]	919 [433]	919 [433]	919 [433]
		SW 4 = 0N	SW 5 = 0N	394 [186]	394 [186]	844 [398]	788 [371]	788 [371]	788 [371]

[] Designates Metric Conversions.

^{*}S = Standard Models NOTE Standard model complies with California low NOx requirements.

VENT TERMINATION KITS: =

RXGY-E02: Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US Only)

RXGY-E02A: Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US & Canadian)

RXGY-E03: Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US Only)

RXGY-E03A: Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US & Canadian)

RXGY-G02: Direct Vent Furnace Side Wall Vent 2" or 3" (US Only)

RXGY-D05: Combustion Air Drain Kit 2" **RXGY-D06:** Combustion Air Drain Kit 3"

NEUTRALIZER KIT: RXGY-A01

(Replacement Cartridge 54-22120-01)

EXTERNAL BOTTOM FILTER (UPFLOW/HORIZONTAL) RACK: RXGF-CB

EXTERNAL SIDE (UPFLOW) FILTER RACK: RXGF-CD EXTERNAL (DOWNFLOW) FILTER RACK: RXGF-CC

FILTER RACK FILTER SIZES* INCHES [mm]						
MODEL FF***LT96	RXGF-CB (UPFLOW/ Horizontal)	RXGF-CD (UPFLOW)	RXGF-CC (DOWNFLOW)			
40	15 ³ / ₄ x 25	15 ³ / ₄ x 25	12 x 20			
	[400 x 635]	[400 x 635]	[305 x 508]			
60	15 ³ / ₄ x 25	15 ³ / ₄ x 25	12 x 20			
	[400 x 635]	[400 x 635]	[305 x 508]			
70	15 ³ / ₄ x 25	15 ³ / ₄ x 25	12 x 20			
	[400 x 635]	[400 x 635]	[305 x 508]			
70 (wide)	19¹/4 x 25	15 ³ / ₄ x 25	12 x 20			
	[489 x 635]	[400 x 635]	[305 x 508]			
85	19 ¹ / ₄ x 25	15 ³ / ₄ x 25	12 x 20			
	[489 x 635]	[400 x 635]	[305 x 508]			
100	19 ¹ / ₄ x 25	15 ³ / ₄ x 25	12 x 20			
	[489 x 635]	[400 x 635]	[305 x 508]			
115	22 ³ / ₄ x 25	15 ³ / ₄ x 25	14 x 20			
	[578 x 635]	[400 x 635]	[356 x 508]			

^{*}Filter racks are shipped without filters.

[] Designates Metric Conversions

INDOOR COIL CASINGS

MODEL Number
RXBC-D17A1
RXBC-D21A1
RXBC-D21B1
RXBC-D24A1

FOR HIGH ALTITUDES:

NOTE: For Canadian installations only, an optional derate (manifold gas pressure reduction) method may be used to adjust the furnace for altitude. See Installation Instructions for more information. This optional method may **NOT** be used for U.S. installations. See installation instructions as appropriate orifice change is required.

OPTIONAL HIGH ALTITUDE HEATING AIRFLOW ADJUSTMENT KITS							
KIT NUMBER	MAXIMUM ELEVATION KIT RECOMMENDED						
RXGY-58	42000						
RXGY-59	56000						
RXGY-60	70000	6000	10000				
RXGY-61	84000		10000				
RXGY-62	98000						
RXGY-63	112000						

L.P. CONVERSION KIT: RXGJ-FP34

CONDENSATE PUMP KIT: PROSTOCK & 1PCB151TUL

DOWNFLOW/HORIZONTAL CONVERSION KIT: RXGY-CK

DOWNFLOW/HORIZONTAL LEFT ZERO CLEARANCE

CONVERSION KIT: RXGY-ZK

COMBUSTIBLE FLOOR BASE: RXGC-B17

RXGC-B21 RXGC-B24

Filters shipped with furnace may be used or a suitable 1" [25.4 mm] filter.

ECONET CONTROL

RECOMMENDED COMMUNICATING FURNACE CONTROL



FETST601SYS

CONTRACTOR BENEFITS:

- Auto/Self Configuration
- Day-at-a-glance scheduling, with programmable fan
 Intuitive wiring connections
- Dual fuel ready
- Automatically optimizes airflow
- System status & mode information
- Complete diagnostic information on display

HOMEOWNER BENEFITS:

- Large, easy to read icons and characters
- Auto-mode control
- Smart recovery
- Continuous Fan Mode (5 speeds)
- Humidity Control
- Water heater, pool heater integration* (check model compatibility)

*CONTROL ACCESSORIES:

Wall Plate = RCPN-AMC08

^{*}Available through PROSTOCK®.

Limited Warranty FF***LT96 Series

GENERAL TERMS OF LIMITED WARRANTY*

Fujitsu General America, Inc. will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.

Parts	Ten (10) Years
Heat Exchanger	Limited Lifetime
Limited Lifetime	
Conditional Unit Replacement	
(Registration Required)	Ten (10) Years

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

"In keeping with its policy of continuous progress and product improvement, the right is reserved to make changes without notice."
PRINTED IN U.S.A. 3-20 QG FORM NO. GFJ-540 REV. 4